

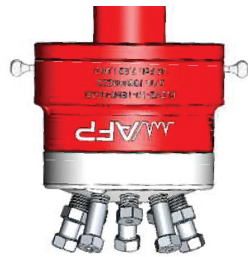
O-rings Replacement Procedure for ELDV-series



Note: This procedure is showing a 10 ports valve but it is the same steps for a 6 ports valve

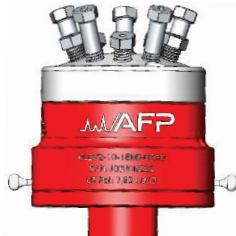
STEP 1

Place the valve upside down and remove the 4 bottom cap screws #4-40



STEP 2

Place the valve upright to remove the bottom cap without dropping the bellvilles stacking.

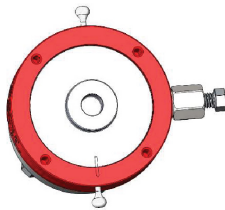


Note: If bellvilles falls off, there is a cut view of the assembly



STEP 3

Place the valve upside down again and pull out relief pins.



STEP 4

Gently remove the bottom piston with pliers or with air pressure in the actuation port.

